

## TiN 纳米管的制备及其作为 SERS 基底的应用

胥 岩<sup>1,2</sup> 姚爱华<sup>\*,1,2</sup> 姜文奇<sup>2</sup> 王德平<sup>1,2</sup>

(<sup>1</sup> 同济大学材料科学与工程学院, 上海 200092)

(<sup>2</sup> 同济大学先进土木工程材料教育部重点实验室, 上海 200092)

**摘要:** 采用阳极氧化法在钛片表面制备 TiO<sub>2</sub> 纳米管阵列, 并经氨气氮化得到 TiN 纳米管阵列, 通过 XRD、SEM、XPS、UV-Vis 对基底的组成、形貌和光学性能进行了表征, 并以罗丹明 6G(R6G)为探针分子, 对 TiN 基底的 SERS 活性进行检测。结果显示, TiO<sub>2</sub> 纳米管经 800 °C 以上高温可转化为 TiN 纳米管, 纳米管直径在 100~200 nm, 排列规整有序。氮化后的样品在 500~600 nm 处出现 TiN 的等离子体共振吸收峰, 该基底显示出较高的 SERS 活性, 对 R6G 分子的检测极限可达  $\sim 10^{-7}$  mol·L<sup>-1</sup>, 增强因子达  $\sim 10^5$ 。

**关键词:** 氮化钛; 二氧化钛纳米管阵列; 表面增强拉曼散射

中图分类号: O614.24; TB33

文献标识码: A

文章编号: 1001-4861(2018)07-1392-07

DOI: 10.11862/CJIC.2018.185

## Fabrication of Titanium Nitride Nanotube Array as SERS Substrates

XU Yan<sup>1,2</sup> YAO Ai-Hua<sup>\*,1,2</sup> JIANG Wen-Qi<sup>2</sup> WANG De-Ping<sup>1,2</sup>

(<sup>1</sup> School of Materials Science and Engineering, Tongji University, Shanghai 200092, China)

(<sup>2</sup> Key Laboratory of Advanced Civil Engineering Materials, Ministry of Education, Tongji University, Shanghai 200092, China)

**Abstract:** TiN nanotube arrays (NTAs) was prepared by calcining the anodized TiO<sub>2</sub> NTAs in NH<sub>3</sub> atmosphere at elevated temperatures, which were used as surface-enhanced Raman scattering (SERS) substrates. The composition, morphology and optical property of the TiN NTAs were characterized by XRD, SEM, UV-Vis and XPS. SERS activity of the TiN NTAs substrates was evaluated using rhodamine 6G (R6G) as probe molecules. The results showed that TiN NTAs were obtained at nitridation temperatures above 800 °C, and the nanotubes exhibit ordered tubular structure with pore diameters of 100~200 nm. The UV-Vis spectra exhibited plasmon resonance peaks of TiN NTAs in the wavelength range of 500~600 nm. The TiN NTAs substrates provided superior SERS sensitivity towards R6G, with a detection limit of  $\sim 10^{-7}$  mol·L<sup>-1</sup> and the enhancement factor of  $\sim 10^5$ .

**Keywords:** TiN; TiO<sub>2</sub> nanotube arrays; surface-enhanced Raman scattering

Surface-enhanced Raman scattering (SERS) is a non-destructive, ultrasensitive and powerful analytical technique, and has been widely used in surface chemistry<sup>[1-2]</sup>, biological identifications and detections<sup>[3]</sup>. It is well known the unique property and application of SERS are closely related to a highly efficient enhancement substrate. To date, various SERS-active

substrates with a high Raman enhancement factor (EF), uniformity and stability have been successfully developed<sup>[4]</sup>. Among them, noble metal nanoparticles of various sizes and shapes, especially Au, Ag and Cu, represent one of the most promising materials because their plasmon resonance frequencies locate within excitation wavelength ranges commonly used in

收稿日期: 2018-03-21。收修改稿日期: 2018-05-17。

中央高校基本科研业务费专项基金资助项目。

\*通信联系人。E-mail: aihyao@126.com

Raman spectroscopy<sup>[5]</sup>. However, it remains a challenge to fabricate perfect plasmonic nanostructures with high density “hot spots” to achieve strong electromagnetic contribution to SERS enhancement, which usually requires delicate procedures and high cost<sup>[6]</sup>. In addition, noble metals typically suffer from poor stability and high cost, and therefore the search of other alternative materials for using as SERS substrates becomes highly desirable.

Titanium nitride (TiN) is known to exhibit similar plasmonic behavior to gold, with a plasmonic resonance absorption peak in the visible and near-infrared light range<sup>[6-8]</sup>. However, TiN possesses additional significant advantages when compared to Au, such as low cost, high chemical and thermal stability, and simple fabrication<sup>[9]</sup>. These advantages make it attractive as plasmonic material for a variety of applications in several industries including protective coatings, biomedical, and microelectronics. TiN thin films<sup>[10]</sup> and nanorods<sup>[11]</sup> were recently explored as SERS-active substrates and were found to exhibit a noble metal-comparable SERS enhancement, with a detection limit in the range of  $10^{-6} \text{ mol} \cdot \text{L}^{-1}$  for R6G solutions.

Inspired by the studies above, we developed TiN nanotube-based SERS active substrates for detection of organic molecules. It is anticipated that the tubular structure of TiN nanotube array allows for efficient light trapping due to multiple scattering within the small channels, and thus offers additionally advantages to the SERS sensitivity<sup>[3]</sup>. Vertically oriented  $\text{TiO}_2$  nanotube arrays were first grown by anodic oxidation of titanium foils, which is subsequently calcined in  $\text{NH}_3$  atmosphere at elevated temperatures. The SERS performances of the TiN substrates nitrided at different temperatures were investigated using R6G as a probe molecule. Our results confirmed that the resultant TiN nanotube arrays exhibit strong and uniform SERS response toward R6G thanks to their plasmonic resonance behaviors and uniform tubular structures. Detection limit of about  $10^{-7} \text{ mol} \cdot \text{L}^{-1}$  and the enhancement factor of  $\sim 10^5$  for R6G can be reached, well beyond the detection limit achieved using  $\text{TiO}_2$  nanotube arrays.

## 1 Experimental

### 1.1 Chemicals

Titanium foil was purchased from Qingyuan metal material company (Hebei, China). Diethylene glycol (DEG) and Hydrofluoric Acid (HF) were purchased from Sinopharm Chemical Reagent Company (Shanghai, China). All reagents were analytical grade and used without further purification.

### 1.2 Fabrication of TiN NTAs

Prior to anodic oxidation, Ti foils of  $17 \text{ mm} \times 17 \text{ mm} \times 0.5 \text{ mm}$  were cleaned sequentially with ethanol, acetone and deionized water for 10 min in an ultrasonic bath. The foils were then chemically polished by immersion in a mixture of HF and  $\text{HNO}_3$  acids ( $V_{\text{HF}}:V_{\text{HNO}_3}=1:1.2$ ) for 60 s and rinsed in deionized water. The anodization process was performed in a home-made two-electrode cell with a Ti foil as the anode and a Pt foil as the cathode. The distance between two electrodes was set to 4 cm. Vertically oriented  $\text{TiO}_2$  NTAs were prepared by anodization of Ti foils in diethylene glycol solution containing 1% (*w/w*) of HF at room temperature for 24 h at a potential of 60 V.

The as-grown  $\text{TiO}_2$  NTAs were then calcined at  $450^\circ\text{C}$  at a heating rate of  $3^\circ\text{C} \cdot \text{min}^{-1}$  for 3 h to transform the amorphous  $\text{TiO}_2$  film to anatase phase, and the fluorine residues were simultaneously removed<sup>[12]</sup>. To prepare TiN NTAs, the  $\text{TiO}_2$  NTAs were nitrided at different temperatures ( $700 \sim 900^\circ\text{C}$ ) for 2 h under  $\text{NH}_3$  gas flow at a heating rate of  $3^\circ\text{C} \cdot \text{min}^{-1}$ . The flow rate of  $\text{NH}_3$  gas was kept  $50 \text{ mL} \cdot \text{min}^{-1}$  from  $300$  to  $500^\circ\text{C}$ . When the nitridation temperature reached to  $500^\circ\text{C}$ , the flow rate of  $\text{NH}_3$  gas was adjusted to  $100 \text{ mL} \cdot \text{min}^{-1}$ . The samples were cooled under  $\text{NH}_3$  gas until the temperature decreased to  $300^\circ\text{C}$ .

### 1.3 Characterization

The surface morphology and the microstructure were investigated using a field emission scanning electron microscope (FESEM, Hitachi S-2360). X-ray powder diffraction (XRD) was conducted on a Rigaku D max 2550 diffractometer using  $\text{Cu K}\alpha$  radiation ( $\lambda=0.15418 \text{ nm}$ ) operated at 40 kV and 40 mA in the  $2\theta$  range of  $20^\circ \sim 90^\circ$ . UV-Vis diffuse reflectance spectra

(DRS) were recorded over the spectral range of 300~800 nm on a Lambda 750 UV/Vis/NIR spectrometer (Perkin Elmer, USA). BaSO<sub>4</sub> was used as a reflectance standard. The elemental composition was determined by an X-ray photoelectron spectroscopy (XPS, Escalab 250Xi, Thermo Scientific) using a 500  $\mu\text{m}$  diameter beam of monochromatic Al K $\alpha$  radiation. SERS measurements were conducted with a Renishaw inVia micro-Raman spectrometer with He-Ne laser excitation at 532 nm. A 100 $\times$  objective was used to focus the laser beam and to collect the Raman signals. The SERS spectra were collected from at least 5 random locations with an accumulation time of 10 s, and expressed in terms of average spectra. All samples were incubated in different concentrations of R6G aqueous solutions for 12 h to allow for equilibrium adsorption, and then air dried at ambient conditions for SERS measurement.

## 2 Results and discussion

### 2.1 Preparation and characterization of TiN NTAs

The crystal structure and phase composition of the nitrided products of TiO<sub>2</sub> NTAs at different temperatures in an ammonia atmosphere were analyzed by XRD. Besides the diffraction peaks of Ti metal phase (PDF No.44-1294), most of the diffraction peaks in Fig.1(a) can be assigned to anatase TiO<sub>2</sub> (PDF No. 21-1272). This implies that a lower degree of nitridation occurs at 700  $^{\circ}\text{C}$ . The increase in nitridation temperature to 800  $^{\circ}\text{C}$  results in the formation of more cubic TiN and/or TiO<sub>x</sub>N<sub>y</sub> phases (Fig.1(b)), indicating the gradual replacement of O atoms in TiO<sub>2</sub> with N atoms at increased temperatures. As shown in Fig.1(c), there is a small amount of rutile TiO<sub>2</sub> still present in the products even if the nitridation temperature is up to 900  $^{\circ}\text{C}$ . There exists high thermodynamic and kinetic barriers to replace the strong Ti-O bands with Ti-N bonds, and thus high temperatures are required for completing the nitridation reaction. However, the nanotubes have almost collapsed when the samples are nitrided at temperatures above 900  $^{\circ}\text{C}$ . We therefore chose 900  $^{\circ}\text{C}$  as the highest nitridation temperature.

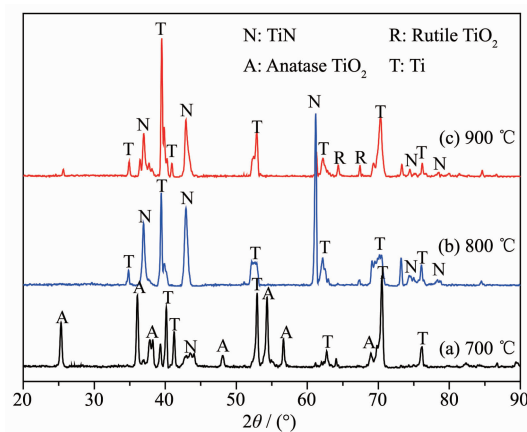


Fig.1 XRD patterns of the nitrided products of TiO<sub>2</sub> NTAs at different temperatures

The elemental composition was checked using XPS technique. The survey scan profiles in Fig.2(a) confirm that the nitrided products of TiO<sub>2</sub> NTAs at various temperatures contain Ti, O and N elements. Furthermore, the data in Table 1 confirm that the N atomic ratio increases whereas the O atomic ratio decreases as the nitridation temperatures increase from 700 to 900  $^{\circ}\text{C}$ , consistent with the XRD analyses. Deconvolution of the N1s, Ti2p and O1s core-level spectra of TiN NTAs prepared at 900  $^{\circ}\text{C}$  was performed, and the results are presented in Fig.2(b~d). As shown in Fig.2(b), N1s spectrum consists of three different components. The weakest peak at ~401 eV can be ascribed to chemisorbed NH<sub>3</sub> gas. N1s peaks at 396.7 and 397.6 eV are assigned to  $\beta$ -N in the Ti-N bonds and N substituted at oxygen sites<sup>[12]</sup>, respectively. The Ti2p spectrum was deconvoluted into three components: Ti-N bonding (455.6 eV corresponding to titanium nitride), N-Ti-O bonding (~456.7 eV corresponding to titanium oxynitride), and Ti-O bonding (458.6 eV corresponding to titanium dioxide)<sup>[13]</sup>. O1s peak was deconvoluted into three Gaussian curves. The lower binding energy peaks located at 529.8 and 530.5 eV are attributed to lattice oxygen in the crystal structure, whereas the high binding energy peak at 531.5 eV is assigned to oxygen vacancies or hydroxyl species<sup>[14-15]</sup>.

Note that there is a certain amount of titanium oxynitride TiO<sub>x</sub>N<sub>y</sub> component present in all three samples, which indicates a partial replacement of

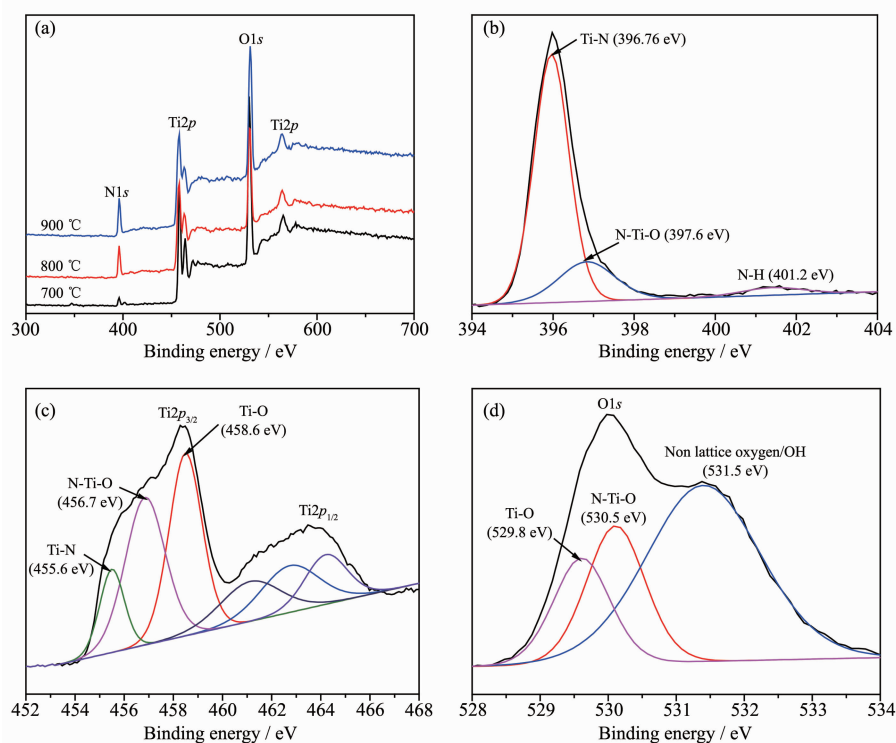


Fig.2 XPS Survey spectra of the nitrided products of  $\text{TiO}_2$  NTAs at different temperatures (a), and high resolution XPS spectra of  $\text{Ti}2p$  (b),  $\text{N}1s$  (c), and  $\text{O}1s$  (d) of  $\text{TiN}$  NTAs prepared at  $900\text{ }^\circ\text{C}$

**Table 1** Relative atomic concentrations from the XPS analyses in Fig.2

Nitridation temperature / $^\circ\text{C}$	Atomic concentration / %		
	Ti	N	O
700	22.03	5.56	72.42
800	22.93	23.03	54.04
900	20.04	57.87	22.10

oxygen in  $\text{TiO}_2$  with nitrogen. However, due to the structural similarity between  $\text{TiN}$  and  $\text{TiO}_x\text{N}_y$ , it is difficult to distinguish these two phases by XRD pattern<sup>[16]</sup>. It is known that  $\text{TiO}_x\text{N}_y$  contains a wide range of oxygen vacancies and defects<sup>[17]</sup>, which offers the advantage of enhancing interaction between analyte molecules and substrates, and thus contributing to the SERS effect<sup>[5]</sup>.

The morphologies of  $\text{TiO}_2$  and  $\text{TiN}$  NTAs prepared at different temperatures are observed in Fig.3. The anodized  $\text{TiO}_2$  arrays grown on Ti foil exhibit wall-separated ordered tubular structures, and have relatively uniform pore size and wall thickness distributions (Fig.3(a)). The pore sizes of the  $\text{TiO}_2$  NTAs are distributed in the range of  $100\sim 200\text{ nm}$ . Nitridation at elevated temperatures up to  $900\text{ }^\circ\text{C}$  results in

contraction of the nanotube diameters, whereas the tubular morphology still remains, as shown in Fig.3(c). Close observation of the nanotube walls reveals that the  $\text{TiN}$  nanotube sidewalls are highly porous, and the pore morphology undergoes evolution with nitridation temperatures. Such highly porous structure is expected to promote the adsorption of analytes as a result of increased surface area.

UV-Vis diffuse reflection spectra were performed to investigate the optical properties of the  $\text{TiO}_2$  and  $\text{TiN}$  NTAs prepared at different temperatures. Fig.4(a) displays a characteristic spectrum of  $\text{TiO}_2$  NTAs with the fundamental absorbance stopping edge at  $\sim 400\text{ nm}$ . Nitridation at  $700\text{ }^\circ\text{C}$  extends the light absorption of  $\text{TiO}_2$  NTAs into the whole visible light range (Fig.4(b)), which is in agreement with N-doped  $\text{TiO}_2$  NTAs<sup>[18]</sup>. It

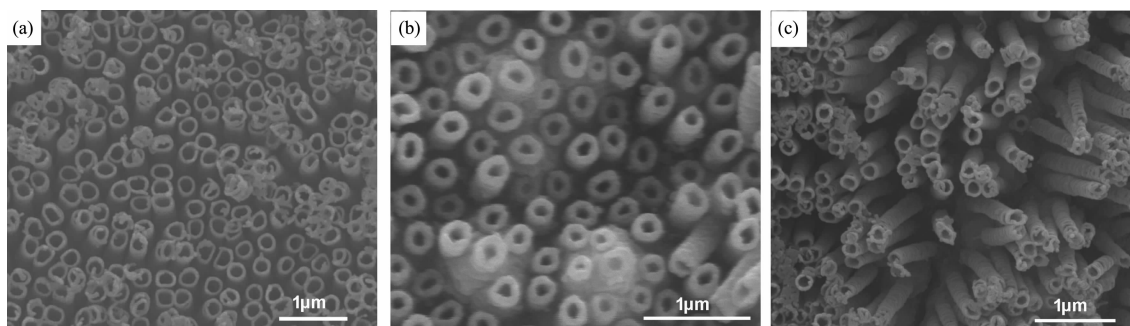


Fig.3 SEM images of  $\text{TiO}_2$  NTAs (a), nitrided products at 800 °C (b) and nitrided products at 900 °C (c)

was reported that the extension of optical absorbance was ascribed to the synergetic effects of substitution of the crystal lattice oxygen by nitrogen and the existence of oxygen vacancies on the surface and interior of  $\text{TiO}_2$  NTAs<sup>[18-20]</sup>. The spectra of TiN NTAs in Fig.4(c) and (d) exhibit absorption peaks in the wavelength range of 500 ~600 nm, resulting from their surface plasmon resonance effect. Furthermore, a red shift in the SPR peak is observed as the nitridation temperature increases from 800 to 900 °C. Similar phenomenon is reported in the reference<sup>[19]</sup>, where higher nitrogen content led to a red shift for TiN films.

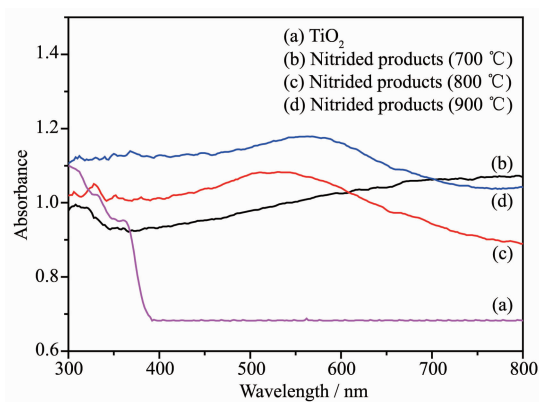
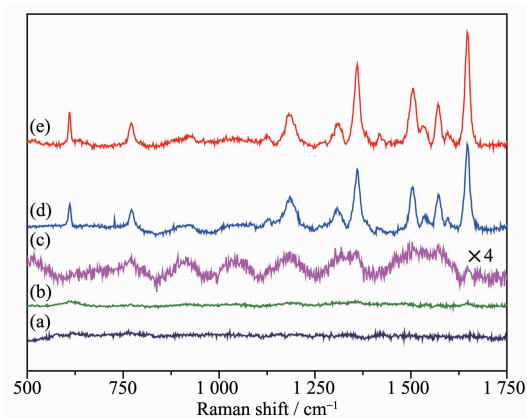


Fig.4 UV-Vis diffuse reflection spectra of  $\text{TiO}_2$  NTAs and nitrided products at different temperatures

## 2.2 SERS performance of the TiN NTA substrates

Rhodamine 6G was selected as the probe molecular to investigate the SERS performance of TiN NTAs substrates. Fig.5 shows SERS spectra of  $2.5 \times 10^{-5} \text{ mol} \cdot \text{L}^{-1}$  R6G adsorbed on the samples nitrided at different temperatures and are compared with those on bare Ti sheet and  $\text{TiO}_2$  NTAs. While no Raman signals from R6G are recognized on bare Ti sheet and

$\text{TiO}_2$  NTAs, substantial Raman enhancement is observed on TiN NTAs substrates prepared at 800 and 900 °C. The Raman peaks exhibited by these substrates correspond well with previous reports<sup>[5,21]</sup>. It can be observed that the SERS signal intensities of R6G increase with increasing the nitridation temperatures, indicating that the SERS activity of the substrates mainly depends on the nitridation degree of the  $\text{TiO}_2$  NTAs.



In curve (c) the original data were magnified by a factor of 4 in order to distinguish the Raman peaks

Fig.5 Raman spectra of  $2.5 \times 10^{-5} \text{ mol} \cdot \text{L}^{-1}$  R6G adsorbed on Ti foil (a),  $\text{TiO}_2$  NTA (b), and the nitrided products at 700 °C (c), 800 °C (d) and 900 °C (e)

We further measured the SERS spectra as a function of the R6G concentrations and determined the detection sensitivity. The TiN NTAs prepared at 900 °C were immersed in a series of aqueous solutions with R6G concentration ranging from  $2.5 \times 10^{-4}$  to  $2.5 \times 10^{-8} \text{ mol} \cdot \text{L}^{-1}$  and their SERS spectra were recorded at an excitation wavelength of 532 nm. As expected, the Raman signal intensity of R6G gradually decreases with decreasing R6G concentrations (Fig.6). However,



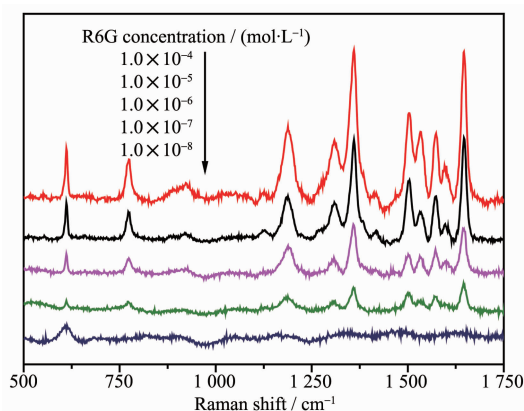


Fig.6 SERS spectra of R6G with different concentrations adsorbed on TiN NTAs substrates prepared at 900 °C

all the characteristic peaks of R6G can be clearly identified at a low concentration of  $2.5 \times 10^{-7} \text{ mol} \cdot \text{L}^{-1}$ , indicating the detection limit is in the order of  $10^{-7} \text{ mol} \cdot \text{L}^{-1}$ , which is higher than those of TiN thin films and nanorods<sup>[10-11]</sup>. The average enhancement factor (EF) for R6G was calculated according to the following equation<sup>[22]</sup>:

$$\text{EF} = \frac{I_{\text{SERS}}/N_{\text{SERS}}}{I_{\text{RS}}/N_{\text{RS}}}$$

where  $I_{\text{SERS}}$  and  $I_{\text{RS}}$  represent peak intensities of the SERS spectra obtained from  $2.5 \times 10^{-5} \text{ mol} \cdot \text{L}^{-1}$  R6G on the TiN substrate and  $2.5 \times 10^{-2} \text{ mol} \cdot \text{L}^{-1}$  R6G on a quartz substrate, respectively;  $N_{\text{SERS}}$  and  $N_{\text{RS}}$  are the numbers of R6G molecules excited by the laser beam on the TiN and quartz substrates, respectively. Here two Raman peaks at 612 and  $1\,362 \text{ cm}^{-1}$  were selected

for calculating the EFs, and the average EF value of the TiN NTA substrates was determined to be  $2 \times 10^5$ .

Such high SERS performance of the TiN NTAs originates from synergistic combination of four effects. The major contribution to SERS enhancement is the SPR effect of the TiN component. The formation of oxygen vacancies on the surface and interior of TiN NTAs, due to substitution of the crystal lattice oxygen by nitrogen, enhances the interaction affinity between the R6G molecules and the substrates, therefore contributing to the overall SERS effect. Meanwhile, the unique tubular structure allows the incident light to undergo multiple scattering inside the small channels. The scattering folds the light path many times, causing an enhancement of the light adsorption, and making the excitation of the SPR more efficient<sup>[3]</sup>. Furthermore, the rough and highly porous tube walls of TiN NTAs facilitate the adsorption of R6G molecules, providing an additional advantage for the SERS enhancement.

In order to examine the reproducibility of the TiN NTAs substrates, SERS spectra of  $2.5 \times 10^{-6} \text{ mol} \cdot \text{L}^{-1}$  R6G were collected from randomly selected 10 positions on the same substrate. As observed, these 10 SERS spectra in Fig.7 exhibit excellent similarity. Furthermore, the relative standard deviation (RSD) of the peaks at  $1\,362 \text{ cm}^{-1}$  was calculated to be 16.4%, revealing good uniformity and reproducibility of the TiN NTAs substrates.

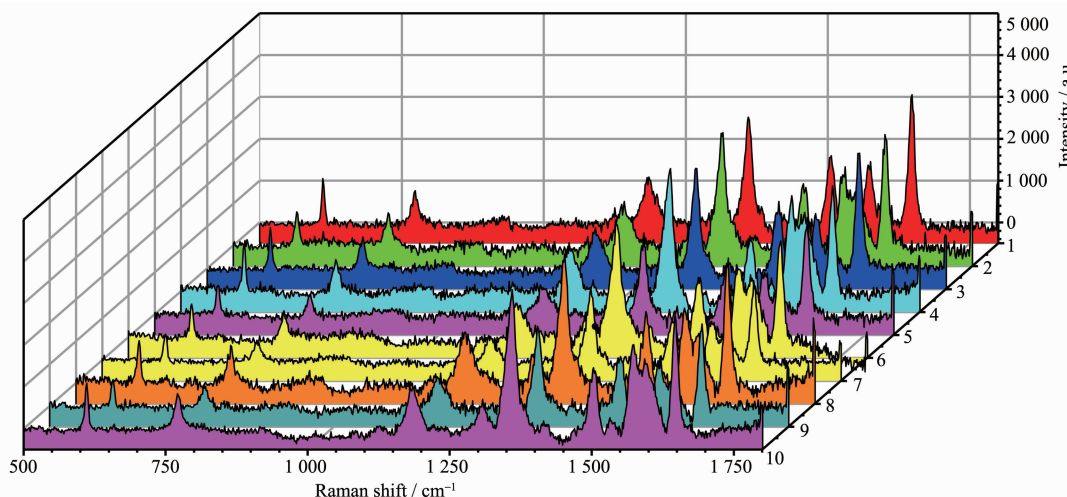


Fig.7 SERS spectra of 10 positions in the same substrate of TiN NTAs with  $2.5 \times 10^{-6} \text{ mol} \cdot \text{L}^{-1}$  R6G

### 3 Conclusions

TiN NTAs were fabricated by calcining the anodized TiO<sub>2</sub> NTAs in NH<sub>3</sub> atmosphere above 800 °C. The TiN NTAs exhibit wall-separated ordered tubular structures, and have relatively uniform pore size distribution ranging from 100 to 200 nm. Furthermore, the TiN nanotube walls are highly porous, which contributes to the adsorption of analytes. The SPR peaks of the TiN NTAs are in the range of 500~600 nm, and the SPR peak is red-shifted as the nitridation temperature increases from 800 to 900 °C. The TiN NTAs exhibit strong and uniform SERS response toward R6G molecules, with an EF of ~10<sup>5</sup> and a detection limit of ~10<sup>-7</sup> mol·L<sup>-1</sup>. Regarding the high sensitivity, good reproducibility and stability, the TiN NTAs can be considered as an alternative substrate for SERS detection.

### References:

- [1] Li X, Chen G, Yang L, et al. *Adv. Funct. Mater.*, **2010**,**20**: 2815-2824
- [2] Rumaiz A K, Woicik J, Cockayne E, et al. *Appl. Phys. Lett.*, **2009**,**95**:262111
- [3] Alessandri I, Lombardi J R. *Chem. Rev.*, **2016**,**116**:14921-14981
- [4] DING Song-Yuan(丁松园), WU De-Yin(吴德印), YANG Zhi-Lin(杨志林), et al. *Chem. J. Chinese Universities(高等学校化学学报)*, **2008**,**29**(12):2569-2581
- [5] Cong S, Yuan Y, Chen Z, et al. *Nat. Commun.*, **2015**,**6**:7800-7804
- [6] Guler U, Shalaev V M, Boltasseva A. *Mater. Today*, **2015**,**18**: 227-237
- [7] Ishii S, Shinde S L, Jevasuwan W. *ACS Photonics*, **2016**,**3**: 1552-1557
- [8] Kamakura R, Murai S, Ishii S, et al. *ACS Photonics*, **2017**,**4**: 815-822
- [9] Naik G V, Schroeder J L, Ni X, et al. *Opt. Mater. Express*, **2012**,**2**:478-489
- [10] Lorite I, Serrano A, Schwartzberg A, et al. *Thin Solid Films*, **2013**,**531**:144-146
- [11] Zhao J, Lin J, Wei H, et al. *Opt. Mater.*, **2015**,**47**:219-224
- [12] Mor G K, Shankar K, Paulose M, et al. *Nano Lett.*, **2006**,**6**: 215-218
- [13] Hoang S, Guo S, Hahn N T, et al. *Nano Lett.*, **2011**,**12**:26-32
- [14] Li W J, Liang R, Hu A M, et al. *RSC Adv.*, **2014**,**4**:36959-36966
- [15] Jaiswar S, Mandal K D. *J. Phys. Chem. C*, **2017**,**121** (36): 19586-19601
- [16] Drygaš, Czosnek C, Paine R T, et al. *Chem. Mater.*, **2006**, **18**:3122-3129
- [17] Yoo J B, Yoo H J, Jung H J, et al. *J. Mater. Chem. A*, **2016**, **4**:869-876
- [18] Asahi R, Morikawa T, Ohwaki T, et al. *Science*, **2001**,**293**: 269-271
- [19] Ansari S A, Khan M M, Ansari M O, et al. *New J. Chem.*, **2016**,**40**:3000-3009
- [20] Yan G T, Zhang M, Hou J, et al. *Mater. Chem. Phys.*, **2011**, **129**:553-557
- [21] Huang J, Zhang L M, Chen B, et al. *Nanoscale*, **2010**,**2**: 2733-2738
- [22] Xu S C, Jiang S Z, Wang J H, et al. *Sens. Actuator B: Chem.*, **2016**,**222**:1175-1183