# 一步可控合成二氧化硅纳米管和空心球

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摘要:通过简单的溶胶凝胶法在相同体系中可控合成了新颖有序的二氧化硅纳米管和空心球,对制备二氧化硅纳米管的多种反应条件进行了系统研究。发现反应时间、溶液中水和乙醇比例、搅拌和滴加速度对形成管状结构都有着重要影响。同时,纳米管的形成机理研究表明,在醇水混合溶液中柠檬酸三铵晶体为细柱状形貌,其作为重要的结构导向剂为二氧化硅胶晶附着提供模板,从而形成管状结构,二氧化硅空心球也显示了相似的形成过程。

关键词:二氧化硅纳米管;空心球;柠檬酸三铵;柠檬酸;溶胶凝胶制备

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### One-Step Controllable Synthesis of Silica Nanotubes and Hollow Spheres

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**Abstract:** A simple and facile sol-gel method was used to fabricate novel uniform silica nanotubes and hollow spheres controllably in the same reaction system. The different reaction conditions were investigated, such as reaction time, addition and stirring rate of tetraethyl orthosilicate (TEOS) and the ratio of water and ethanol, which had important influence on the formation of the silica nanotubes with uniform morphologies. The formation process investigation of silica nanotubes discloses that ammonium citrate (AC) crystals have the thin pillar-like morphologies in the mixed solution including ethanol and water, which acts as an important template for the gradual aggradation of silica colloids on their surface to form the tubular structure. The silica hollow spheres have the similar formation mechanism to that of silica nanotubes with a little difference of using citric acid (CA) as a starting structure-directing agent.

Keywords: silica nanotube; hollow sphere; citric acid; ammonium citrate; sol-gel preparation

#### **0** Introduction

In the past decades, much attention has been paid on hollow structure nanomaterials including

nanotubes and nanospheres because they show unique optical, drug delivery, chemical storage, sensor and catalytic properties different from those of the corresponding bulk materials<sup>[1-6]</sup>. Up to now, many inorganic

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oxide nanotubes and hollow spheres have been prepared successfully, such as SiO<sub>2</sub><sup>[7-16]</sup>, TiO<sub>2</sub><sup>[17-19]</sup>, ZrO<sub>2</sub><sup>[20-21]</sup>, Fe<sub>2</sub>O<sub>3</sub><sup>[22-24]</sup>. Among them, silica nanotubes and hollow spheres are of special interest due to their hydrophilic nature, easy colloidal suspension formation, surface functionalization and room-temperature light-emission characteristics in the visible range. Various approaches for the synthesis of silica hollow porous nanomaterials have been proposed<sup>[25-27]</sup>. Some research groups use proper templates to fabricate silica nanotubes, for example, anodic aluminum oxide [9], nanowires [10-13] and multiwalled carbon nanotubes<sup>[14-15]</sup> and bio-templates<sup>[16]</sup>. Compared with these template-based approaches, the synthetic methods including sol-gel, hydrothermal and microemulsion have been verified to be simple and effective to obtain silica nanotube<sup>[28-31]</sup>.

Recently, Matsui's [30] and Wang's [31] groups used the simple organic small molecular acids including d/ 1-tartaric acid and citric acid (CA) as structuredirecting agent to prepare silica nanotubes by sol-gel method in an ethanol/water/NH3 · H2O/TEOS reaction system. Zhu et al. [32] prepared InOOH hollow spheres by a simple CA assisted hydrothermal process. Although CA can be used to obtain the hollow structure inorganic oxide, controllable synthesis of silica nanotubes and hollow spheres in the same reaction system has never been reported. Herein, we report that different hollow structure silica nanomaterials can be achieved by the same sol-gel procedure using CA and ammonium citrate (AC) as a soft template, respectively, and propose the possible growth mechanism, where CA and AC play an important role in the formation of hollow spheres and tubes. This approach is simple, low-cost and suitable for environmentally friendly large-scale production.

# 1 Experimental

#### 1.1 Materials

Tetraethyl orthosilicate (TEOS), citric acid (CA), ammonium citrate (AC), ammonium hydroxide (28%), ethanol (≥99.7%) were obtained from Sinopharm Chemical Reagent Co., Ltd. All chemicals were of analytical grade without further purification.

# 1.2 Synthesis of silica nanotubes and hollow spheres

The silica nanotubes were synthesized by simple sol-gel method. Briefly, in a typical synthetic procedure, the mixed solution can be obtained by adding the 50 mL of ethanol to the 5 mL of aqueous solution containing of 1 mmol ammonium citrate. Then, 1 mL of TEOS and 1.5 mL of NH<sub>3</sub>·H<sub>2</sub>O (28% aqueous solution) were added dropwise into the mixed solution successively under slow stirring at room temperature. The precipitate was centrifuged after 24 h, washed with distilled water and dried in an oven at 75 °C. Finally, the product was calcined at 500 °C for 2 h to obtain silica nanotubes. For comparison, additional silica materials were also synthesized according to the similar procedure under different conditions.

The synthetic method of silica nanospheres is similar to that of nanotubes except that 1 mmol citric acid and 2.5 mL NH<sub>3</sub>·H<sub>2</sub>O were used.

#### 1.3 Characterization

The morphologies of the catalyst were characterized by transmission electron microscopy (TEM) and high-resolution TEM (HRTEM) (Japan JEOL-2100, U=200 kV). SEM images and the energy dispersive spectrum (EDS) were obtained by a JEOL S-4800 apparatus (U=10 kV, I=10 mA). The phase purity of the products was characterized by X-ray powder diffraction (XRD) over a  $2\theta$  range of  $10^{\circ} \sim 80^{\circ}$  with a scanning rate of  $5^{\circ} \cdot \min^{-1}$  (Shimadzu XD-3A X-ray diffractometer with Cu  $K\alpha$  radiation,  $\lambda$ =0.154 17 nm, U=40 kV, I=30 mA). The N<sub>2</sub> adsorption-desorption was measured by ASAP2020 (Micromeritics, United States).

#### 2 Results and discussion

The silica nanotubes were synthesized by simple sol-gel method using AC as a structure-directing agent in the mixed solution including ethanol and water. The morphology and microstructure of the sample were observed by scanning electron microscopy (SEM) and transmission electron microscopy (TEM). Fig.1 shows the SEM and TEM images of the prepared samples. The bundle-like silica nanotubes can be seen from the large scale SEM image (Fig.1a), where the

average width of a single nanotube was about 250 nm. The magnified SEM image (Fig.1b) showed the obvious open tubular structure and some particles adhering on the surface of the nanotubes. After calcination at 500 °C for 2 h, no obvious change of the silica nanotubes morphology indicates the good stability of the tube-like structure (Fig.1c). TEM image provided an insight into the microstructure of product. Fig.1d shows the hollow porous structure of silica nanotubes clearly, where the thickness of the tube wall was about 20 nm.

The X-ray diffraction (XRD) analysis was used to determine the chemical composition and crystal structure of the sample. Fig.2a is the wide-angle X-ray diffraction (XRD) pattern of silica nanotubes over a range of  $10^{\circ} \sim 80^{\circ}$ . A broad peak at  $20^{\circ} \sim 30^{\circ}$   $(2\theta)$ corresponds to the amorphous SiO<sub>2</sub>. The energy dispersive spectrum (EDS, Fig.2b) showed that the atomic fraction of Si and O were 34.2% and 65.8%, respectively, matching the atomic ratio of Si and O for SiO<sub>2</sub> perfectly. The N<sub>2</sub> adsorption-desorption isotherm in Fig.2c showed a type IV curve with a hysteresis loop, which indicates the porous characteristic of silica nanotubes. The specific surface area of silica nanotubes can be obtained by the calculation of BET (Brunauer-Emmett-Teller) method, which was about 27  $m^2 \cdot g^{-1}$ . The pore distribution curve is showed in Fig. 2d with a peak at about 3.4 nm, which might be attributed to the mesopores within the amorphous walls of nanotubes and nanoparticles. However, the relatively wide peak (Fig.2d) indicates the pores are not very uniform, which can be proved from further TEM investigations (Supporting Information, Fig.S1) and cause the small BET surface area finally.

In order to understand the possible formation process of silica nanotubes, it is very important to investigate the AC crystal morphology. The precipitate of AC crystals were rapidly obtained according to a similar process as for nanotubes preparation without (Fig.S2). The SEM images of obtained AC TEOS crystals showed that most of the crystals had thin pillar-like morphologies and gathered together due to the dry process (Fig.3a). The bundle structure of AC crystals can be seen from Fig.3b, which showed the similar morphology to silica nanotubes (Fig.1). According to the previous report about the ammonium tartrate crystals as the template for preparation of silica nanotubes<sup>[27]</sup>, the AC crystal may act as a structuredirecting agent in the preparation of tubular morphologies. As shown in Fig.3c, the bundle AC crystals with many pillar-like fibers provided the substrate for silica colloids to form the tube wall. Then, the silica nanotubes were achieved by removing the inner crystal with water washing. On the basis of

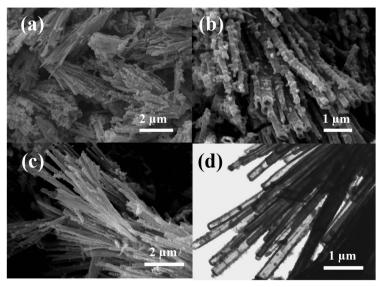


Fig.1 Low (a) and high (b) resolution SEM images of silica nanotubes before calcination; SEM (c) and TEM (d) images of silica nanotubes after calcination at 500 °C for 2 h

the above discussion, it can be concluded that formation of the silica nanotubes is due to the gradual aggradation of colloids on the surface of AC crystals.

It was believed that the ratio of water and ethanol plays an important role to control the morphology of silica samples. A plenty of nanoparticles were found in the mixed solution with a little amount of water (Fig.4a). With the increase content of water, more silica nanotubes generated (Fig.4b) and the desired nanotubes were prepared at the volume ratio of water and ethanol being 5:50 (Fig.4c). Further increasing the ratio of water, the morphology has no obvious change except the increase of diameter of nanotubes (Fig.4d). The possible reason for the effect

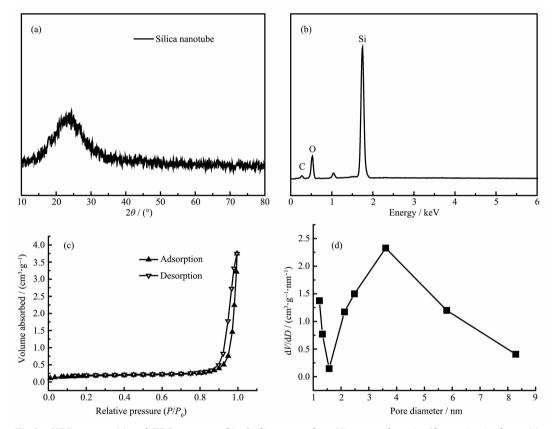


Fig.2 XRD pattern (a) and EDS spectrum (b) of silica nanotubes; Nitrogen adsorption/desorption isotherm (c) and Barrett-Joyner-Halenda (BJH) pore size distribution (d) of silica nanotubes

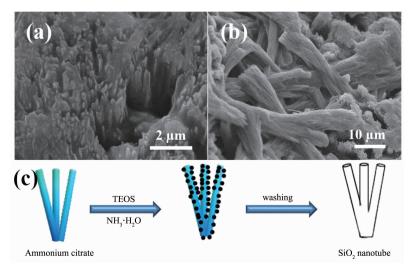


Fig.3 SEM images (a, b) of AC crystals and formation process of silica nanotubes (c)

of water amount is that the AC crystals show the morphology of nanoparticles in ethanol, while the thin pillar-like morphology in the mixed solution with the proper ratio of water and ethanol. The AC nanoparticles are major under a little amount of water. With the increase of water, AC nanoparticles can extend to the pillar-like morphology. Although AC is a soluble salt in water, it is not soluble in ethanol. The large amount addition of ethanol decreases the solubility of AC crystals in water greatly. What's more, the amount of water is much less than the ethanol amount. Therefore, proper increase of water amount would benefit for the formation of silica nanotubes. The TEOS addition and stirring rate also have an influence on the silica morphology. When TEOS was mixed with the reaction solution rapidly, it hydrolyzed quickly to generate a large number of free nanoparticles, which was proved by SEM image in Fig.5a. The AC crystals could keep pillar-like morphologies in the solution under moderate stirring rate or static condition.

However, it was easy to be disturbed by the external force of drastic stirring, which finally leaded to the compromised products of mixed nanoparticles and short nanotubes, rather than uniform nanotubes (Fig. 5b). Therefore, the guided nucleation and outgrowth process of silica nanotubes need slow stirring rate.

The time-dependent evolution of the silica nanotubes was also investigated in our study, and Fig. 6 shows SEM images of silica samples at different times. At the beginning stage of the reaction, some nanoparticles and a few of nanotubes were found (Fig. 6a). With the reaction proceeding, silica nanotubes had an obvious increase (Fig. 6b) because of the gradual aggradation of silica colloids. The uniform silica nanotubes were obtained when the reaction time is up to 12 h (Fig. 6c) and did not grow up when the reaction time was prolonged to 24 h (Fig. 6d).

The synthetic method of silica nanotubes can be explored to prepare silica hollow spheres. SEM and TEM images show that the spheres had smooth

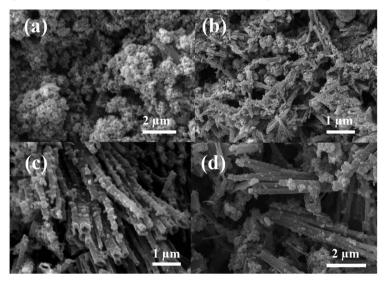


Fig.4 SEM images of different silica samples prepared with various volume ratios of water and ethanol: (a) 1:50, (b) 3:50, (c) 5:50, (d) 10:50

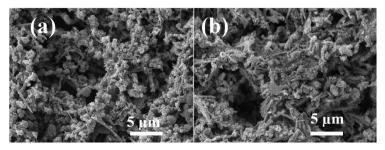


Fig.5 SEM images of different silica samples under different reaction conditions: (a) fast addition, (b) drastic stirring

surfaces and uniform diameters of ~400 nm. Some broken openings of spheres could be seen clearly from Fig.7a and 7b. The nitrogen adsorption-desorption result indicates silica hollow spheres have the porous characteristics. The calculated BET surface area was about 29 m²·g⁻¹ and pore size is ~1.5 nm (Fig.7d), which can be verified by TEM image (Fig.7c). In terms of the formation process, the silica hollow spheres showed a minor difference with that of silica

nanotubes. When we prepared the silica nanotubes, the initial template was AC crystals. But for the silica hollow spheres, CA was the starting material in the mixed solution. During this reaction, the CA reacted with the added NH<sub>3</sub>·H<sub>2</sub>O in the solution immediately to form AC crystal nanoparticles under continuous stirring, which served as the structure-directing agent to obtain the silica hollow spheres. Fig.S3 is the SEM image of the formed AC, which proves the sphere-like

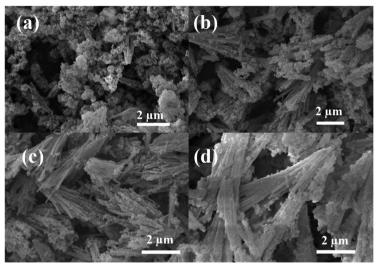


Fig. 6 Time-dependent SEM images of silica samples at different times: (a) 2 h, (b) 6 h, (c) 12 h, (d) 24 h

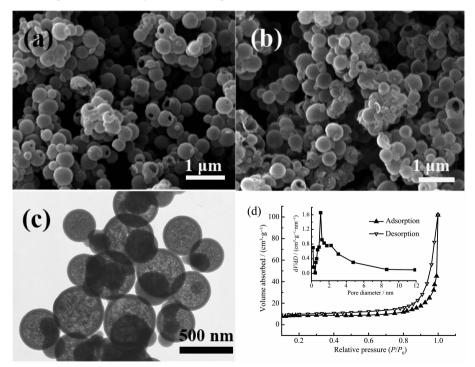


Fig. 7 SEM (a, b) and TEM (c) images of silica hollow spheres: (a) before and (b), (c) after calcination;
 (d) Nitrogen adsorption-desorption isotherm and Barrett-Joyner-Halenda (BJH) pore size distribution (inset) of silica hollow spheres

structure template for the formation of silica hollow spheres.

## 3 Conclusions

Novel uniform s ilica nanotubes and hollow spheres were synthesized controllably by a simple solgel process in the same reaction system. SEM, TEM images and N<sub>2</sub> adsorption-desorption isotherm show the prepared products had the obviously hollow porous structure. The formation process investigation of silica nanotubes discloses the gradual aggradation of silica colloids on the surface of AC crystals, which act as a template to construct the tubular structure. The different reaction conditions were also investigated for the synthesis of silica nanotubes. The results show that the optimum conditions are slow addition and stirring rate of TEOS, 5:50 volume ratio of water and ethanol and 12 h reaction time. The silica hollow spheres can also be prepared in the same reaction system using CA instead of AC crystals, which show similar formation mechanism to that of silica nanotubes. The synthetic method is simple, green and suitable for large-scale production, which can also be employed to prepare other similar hollow structure metal oxides.

Supporting information is available at http://www.wjhxxb.cn

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